Gas Exhaust Kit

Gas - FORD SUPER DUTY MY23+

NEW PRODUCT

Please visit www.aev-conversions.com to view the most current installation guide for this product.

This is a new product and we want to make sure that you receive the latest and most accurate information based on customer feedback, product revisions, and/or model year updates. We value customer feedback, so we encourage you to contact our Technical Support department if you have any suggestions on how to make the installation of this product easier or if you have any questions regarding the installation of this product. AEV's Technical Support can be reached by email at tech@aev-conversions.com or by giving us a call at (248)-926-0256.

INSTALLATIONGUIDE

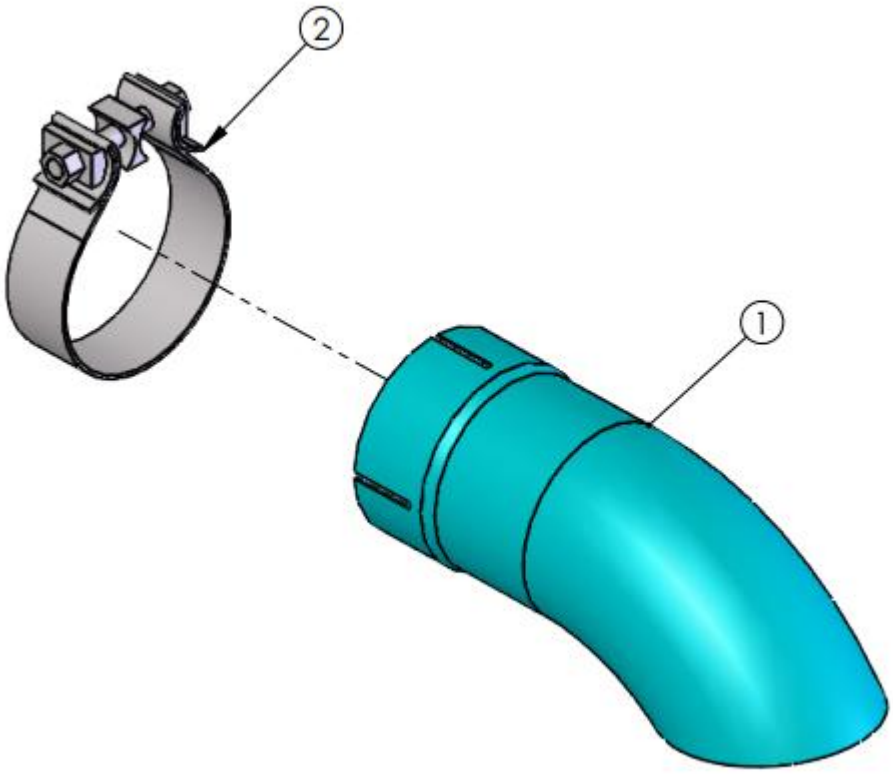
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PLEASE READ BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

INCLUDED PARTS	QTY	REQUIRED TOOLS
Exhaust Turndown	1	Common Hand Tools
Exhaust Clamp w/ Hardware	1	Reciprocating Saw

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ITEM NO.	PARTNO	DESCRIPTION	QTY
1	FD5B2039AA	TUBE, FORD SD REAR BMPR, GAS EXHAUST TIP	1
2	P-APH-FS312	CLAMP, 3.5" EXHAUST CLAMP, STAINLESS	1

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I. VEHICLE PREPARATION

1. Cut the factory exhaust (fig. 1 & 2):

   A. Mark the cut location 1.00“ behind the heat shield on the exhaust. Use a reciprocating saw to cut the factory exhaust. Make sure to take your time for a clean cut.



Figure 1



Figure 2

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2. Remove any burrs.

   A. Use abrasives to clean / remove any burrs after cutting.

3. Install the turndown exhaust tip and clamp (Fig. 3).

   A. Slide the exhaust clamp over the flared end of the exhaust turndown. Make sure the bolthead is facing outboard allowing easier tool access.
   B. Slide the turndown onto the freshly cut exhaust.
   C. Make sure the clamp is positioned over the relief cuts on the downturn and the clamp hardware is positioned above the exhaust.
   D. Torque the clamp to 35 ft-lbs to eliminate any possibility of an exhaust leak or loosening of the exhaust tip.



Figure 3

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