



GM HD Front Splash Guards

2023+ Chevy HD Silverado and GMC Sierra

NEW PRODUCT

Please visit www.aev-conversions.com to view the most current installation guide for this product.

This is a new product and we want to make sure that you receive the latest and most accurate information based on customer feedback, product revisions, and/or model year updates. We value customer feedback, so we encourage you to contact our Technical Support department if you have any suggestions on how to make the installation of this product easier or if you have any questions regarding the installation of this product. AEV's Technical Support can be reached by email at tech@aev-conversions.com or by giving us a call at (248)-926-0256.

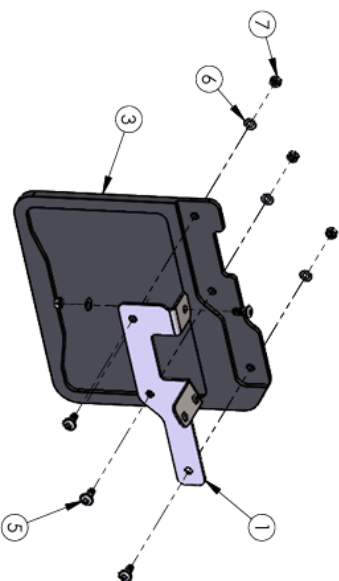
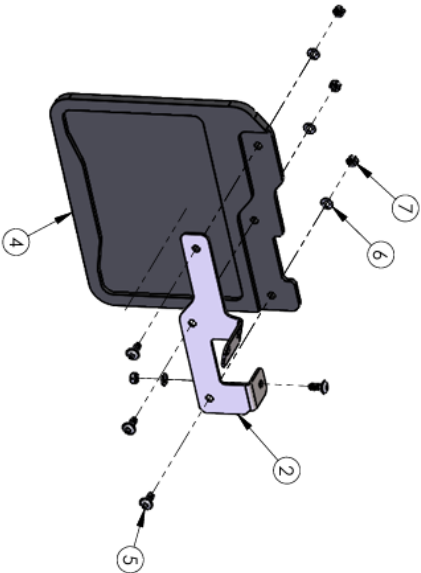


PLEASE READ BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

INCLUDED PARTS	QTY	REQUIRED TOOLS
RH & LH Rubber Splash Guards	1	Common Hand Tools
RH & LH Splash Guard Brackets	1	Drill and Drill Bits
Hardware Pack	1	Rust Prevention (Silver) Marker

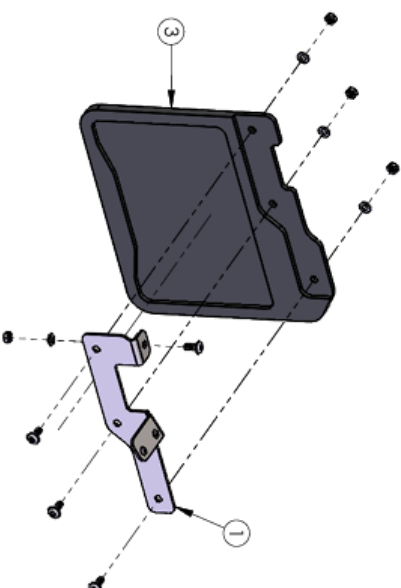
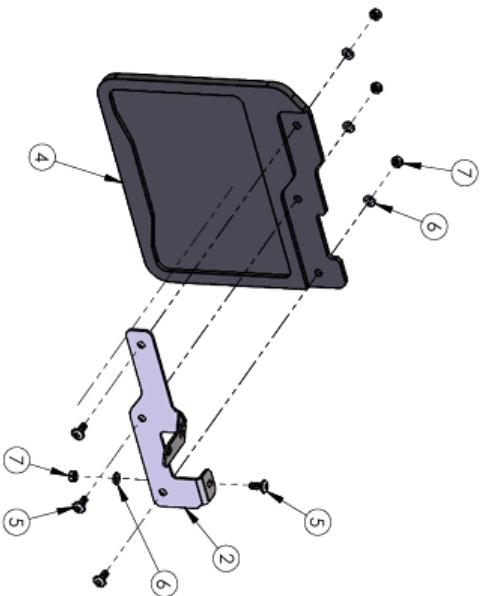
HD Chevy Splash Guard Kit



ITEM NO.	PartNo	DESCRIPTION	QTY.
1	ATHZ4202AA	FRT RH BRKT, T1 HD CHEVY SPLASH GUARDS	1
2	ATHZ4203AA	FRT LH BRKT, T1 HD CHEVY SPLASH GUARDS	1
3	ATHZ4102AA	FRT RH SPLASH GUARD, T1 HD COMMON	1
4	ATHZ4103AA	FRT LH SPLASH GUARD, T1 HD COMMON	1
5	AEV91233AA	M8 X 1.25 X 20 BUTTON HEAD FLANGE SOCKET, BLACK	8
6	AEV98007AB	Washer, M8 - PS-Black (91166A270)	8
7	AEV93052AA	M8 X 1.25 STOVER NUT, BLACK	8



HD GMC Splash Guard Kit



ITEM NO.	PartNo	DESCRIPTION	QTY.
1	ATHZ4304AA	FRT RH BRKT, T1 HD GMC SPLASH GUARDS	1
2	ATHZ4305AA	FRT LH BRKT, T1 HD GMC SPLASH GUARDS	1
3	ATHZ4102AA	FRT RH SPLASH GUARD, T1 HD COMMON	1
4	ATHZ4103AA	FRT LH SPLASH GUARD, T1 HD COMMON	1
5	AEV91233AA	M8 X 1.25 X 20 BUTTON HEAD FLANGE SOCKET, BLACK	8
6	AEV98007AB	Washer, M8 - PS-Black (91166A270)	8
7	AEV93052AA	M8 X 1.25 STOVER NUT, BLACK	8



I. VEHICLE PREPARATION

1. Rotate the steering wheel to allow access to the flare extension area. Your wheels do not need to be removed, however this would provide ample area to work with.
2. Remove your flare extensions (Figure 1). For OEM GMC and Chevy flare extensions, since these are integrated into the flare by several clips, it is best to remove all m4.2 bolts from the flare extension and let it hang by the integrated flare clips. You should still be able to access areas needed.



Figure 1

3. Remove the 2 vertical fender bolts closest to the flare extension (Figure 2).





Figure 2

4. Loosely install your AEV splash guard bracket by finger tightening the 2 fender bolts you just removed. Once loosely installed, using the free 3rd vertical hole on the AEV splash guard bracket as a template, mark the wheel liner bracket with a silver marker. This is where you will drill to connect the wheel liner bracket to your AEV splash guard bracket (Figure 3).
 - a. The wheel liner bracket you see in this instruction sheet is specific for the AEV 37" Tire Clearance Kit. Other variants will look similar.

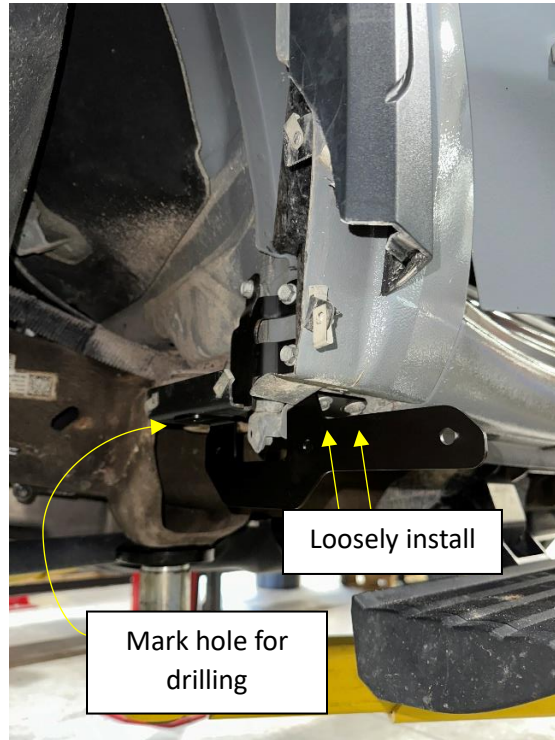


Figure 3

5. Peel back wheel liner and remove wheel liner bracket. Drill M10 (13/32") size hole where marked and add rust prevention (Figure 4).



Figure 4



6. Reinstall the wheel liner bracket. Refer to torque sheet when tightening.

II. INSTALLATION

1. With the AEV splash guard bracket still loosely installed and the wheel liner bracket reinstalled, bolt the 2 brackets together by using 1 of the provided M8 nut, bolt and washer, ensuring that the bolt head sits on the AEV splash guard bracket (Figure 5).



Figure 5

2. Tighten all 3 bolts connecting your AEV splash guard bracket to your truck; 2 fender bolts and 1 wheel liner bracket bolt. Refer to torque sheet when tightening.
3. Reinstall your flare extension. If needed, this flare extension can be filed or cut down to better fit over the AEV splash guard bracket (Figure 6).



Figure 6

4. Drill out the 3 pre-formed holes on your rubber splash guard piece (Figure 7).



Figure 7

5. Install the rubber piece onto your AEV splash guard bracket. This bracket will glove into the pre-molded recession on the rubber piece (Figure 8).
 - a. Be sure the rubber splash guard sits in front of the bracket.
 - b. Drive the provided bolts forward in vehicle, so the bolt head is facing reward.
 - i. Tighten bolts until 3 threads are showing past the nut.



Figure 8

6. Repeat all steps on the RH side

Torque Spec for attaching AEV Splash Guard Bracket to Vehicle

Vehicle Part	Hardware	Torque Spec
Front Wheel Liner Bracket	M6 bolts	11Nm (8lb-ft)
AEV Splash Guard Bracket	M8 bolts	24Nm (18lb-ft)